



BULLET

Maintenance Schedule

Weekly:

- ✓ Restart the BULLET Command Center. Select "Quit" from the start screen, and enter "1212" when prompted for a password. You will be returned to the Windows desktop. Select Start->Shutdown from the desktop. When prompted tell it to "Restart", and press "OK".

Bi-Annually:

- ✓ Lube fan motor - 1 shot only!
- ✓ Lube transition bearings - 1 shot only!
- ✓ Check wiring connections

Annually:

- ✓ Replace the batteries in the Modicon PLC. **With the power on** at the BULLET Command Center, open the battery compartment on the left side of the PLC. Replace the batteries with two AAA Alkaline batteries. Observe ESD (Electronic Static Discharge) precautions when working around the battery compartment. (You may want to rub your hands with a fabric softener sheet before opening the battery compartment to reduce your static charge.) **Do not power off the PLC while changing the batteries- this would result in a loss of the application program!**

Disconnect All Power and Air before Servicing Equipment. On all Pneumatic Components "Shut off air valve and disconnect the air line feeding the component".